



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6510G06531-6F-5

Job Sheet 199054



Part No: RBW6510G06531-6F-5

Job Qty: 2 pcs

Part Name: Press



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6510G06531-6F Rev A IPP Rev. A 19.08.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	NLX 2500SY - 1	2 pcs	10/21/19	10/21/19	1.00 1.00	NLX 2500SY - 1	
110	QC 2	2 pcs	10/21/19	10/21/19	0.00 0.00	QC 2 - 1	
						QC 2 - 12	
						QC 2 - 14	
						QC 2 - 17	
						QC 2 - 19	
						QC 2 - 2	
						QC 2 - 20	
						QC 2 - 22	
						QC 2 - 23	
						QC 2 - 25	
						QC 2 - 32	
						QC 2 - 33	
						QC 2 - 35	
						QC 2 - 39	
						QC 2 - 4	
						QC 2 - 40	
						QC 2 - 44	
						QC 2 - 45	
						QC 2 - 48	
						QC 2 - 49	
						QC 2 - 50	
						QC 2 - 51	
						QC 2 - 52	
						QC 2 - 57	
						QC 2 - 62	
						QC 2 - 63	
						QC 2 - 8	
						QC 2 - 66	
						QC 2 - 64	
						QC 2 - 65	



Container No: S224218



Part: RBW6510G06531-6F-5

Job No: 199054

Serial No/Batch: S224218

Revision: A

Inspector:

Exp Date:

Instructions:

1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/20/19

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120 QC 8	2 pcs	10/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	D. 19-10-20
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
125 Outsource - 4 - Anodize	2 pcs	10/21/19		-ATG001-VC 620005	2019-10-24
126 Packaging 2-1 - Receive - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	10/11/2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	2 pcs	10/21/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	M/L
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

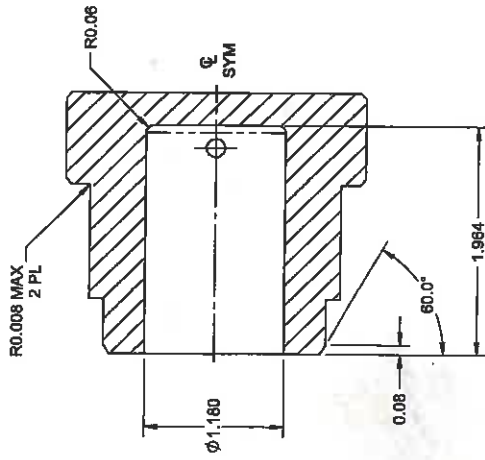
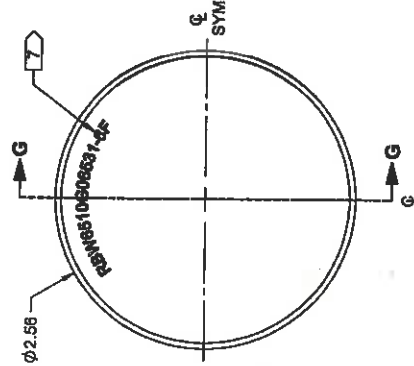
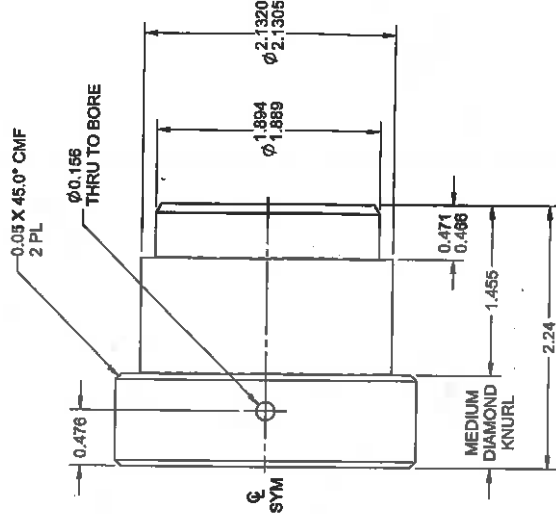
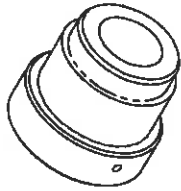
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	70
				QC 21 - SA - 53	53
Part Op 100 - 1-Machine as per folio FO 032 FOLIO REV: AA DWG REV: A 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - (QC8- Inspect parts - second check) 125 - Issue P/O; 44804 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required. 127 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R2.625	6061 T6 Round Bar 2.625"	.4000 ft (.2 ea)	100-NLX 2500SY - 1	S203 779	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NLX 2500SY - 1	M6061T6R2.625	0	0	0	
Part Specifications					
Specifications could not be found.					

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1 2 3 4 5 6 7 8



SECTION G-G

RBW6510G06531-6F-5 PRESS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 199034 MWS
19-0812

NOTES:
1) MATERIAL: 6061-T6 / 7075-T6
2) FINISH: ANODIZE RED PER MIL-A-8825 TYPE 2 CLASS 2
3) TOLERANCES: X.X = ± 0.1 / ± 0.1
X.XX = ± 0.01 / ± 0.05
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005
REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/I, "RBW6510G06531-6F", AS SHOWN

DART AEROSPACE LTD
HAMMERSBURY, ONTARIO, CANADA

TOOL PART #
RBW6510G06531-6F

TITLE
OUTER ADAPTER INSTL. TOOL

SCALE
NTS

DATE 2019-07-04

DESIGN	KPT	REV. A
DRAWN	KPT	SHEET 8 OF 7
CHECKED	VM	
MFG. APPR.	JFS	
APPROVED	WY	
DATE	2019-07-04	

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WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION				DEPARTMENT/PROCESS				MRB (QS1042)	
Date: _____		Sequence #: _____		QTY Affected: _____		Disposition					
Description Work Order Deviation		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY									
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
		Other/Details: _____									
		Completed By _____									
		Lead hand / Supervisor _____									
		QC / QA Coordinator _____									



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044884**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044884

PO Date: 10/24/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

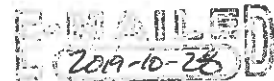
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199031	RBW6500G04231-3G-1	RBW6500G04231-3G Rev B	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32
					X6						NOV 8 1 2019	
2	199019	RBW6500G03031-3G-2	RBW6500G03031-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.45/pcs	\$50.70
					X6						NOV 0 1 2019	



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PURCHASE ORDER **POHB044884**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	199054	RBW6510G06531-6F-5	RBW6510G06531-6F Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.23/pcs	\$31.38
4	199029	RBW6500G03531-3G-2	RBW6500G03531-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.62/pcs	\$51.72
5	201858	DSK195	DSK195 Rev A1	Plastisol Dip Sample Block -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
	201852				Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
Sub Total:								4	0	4		\$7.80
Grand Total:												\$175.92

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Guérin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044884



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/28/19 10:12 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO	SHIPPER
Ship To: Group Altech 2455 Halpern St Laurent, QC H4S 1N9 Canada Phone: 514-335-3666 Fax: 514-335-3868	Shipper No: 1688 Shipper Date: 10/24/19 Carrier: * Ship Via: Vehicle Reg: Note: Freight Terms:

Part Information

Part No: DSK195	Name: Plastisol Dip Sample Block
Cust Part No:	Product Family: Spare
Reference No:	Piece Weight: 0 lbs
Part Information Note: DSK195 REV.A1 IPP REV:A 19.09.26 NEW ISSUE DD VERF:JFS	Alloy Type:
Drawing No:	Alloy - Temper:
Program:	Description:
Program Customer:	Quantity:
Addl Docs:	
Commercial: Product Line: Spare Primary OEM Application: Generic Manufacturer: DART Advertised on web?: No	

OPERATION

Operation: Outsource - 4 - Anodize - 130
Description: -Issue P/O; _____-ANODIZE COLOR
RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, -
Material type; 6061T6 -Certificate of Conformity is
required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
DSK195	Outsource - 4 - Anodize -Issue P/O; _____-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, -Material type; 6061T6 -Certificate of Conformity is required	POHB044884	201858	S224038		0	0	2
			201852	S224042		0	0	2
RBW6500G03031-3G-2	Outsource - 4 - Anodize -Issue P/O; _____-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	POHB044884	199019	S224888		0	0	6
RBW6500G03531-3G-2	Outsource - 4 - Anodize -Issue P/O; _____-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	POHB044884	199029	S222736		0	0	6
RBW6500G04231-3G-1	Outsource - 4 - Anodize -Issue P/O; _____-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	POHB044884	199031	S224500		0	0	6
RBW6510G06531-6F-5	Outsource - 4 - Anodize -Issue P/O; _____-ANODIZE	POHB044884	199054	S224218		0	0	6

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COLOR RED, PER IAW MIL-A-8625 TYPE-2;
CLASS-2, Water sealant -Material type;
6061T6 -Certificate of Conformity is required

Total

6

0

0

28

Driver Signature

Customer Copy

Plex 10/24/19 11:33 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023559-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023559 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.		
31-Oct-2019		Jigar Patel				POHB044884		
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)			CATG. U/M	Quantités / Quantities		
						Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty
								Qté Scrap/
								À venir / Back Order
1	RBW6500G04231-3G-1 Rev.B	RBW6500G04231-3G 01-ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT			ANODIZE CH	6	6	0
3	RBW6510G06531-6F-5 Rev.A	RBW6510G06531-6F 01-ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT			ANODIZE CH	6	6	0

RECEIVED
 NOV 01 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.